

Technical Bulletin

Bulletin No.: PRO-02-02

Effective Date: 10/1/88

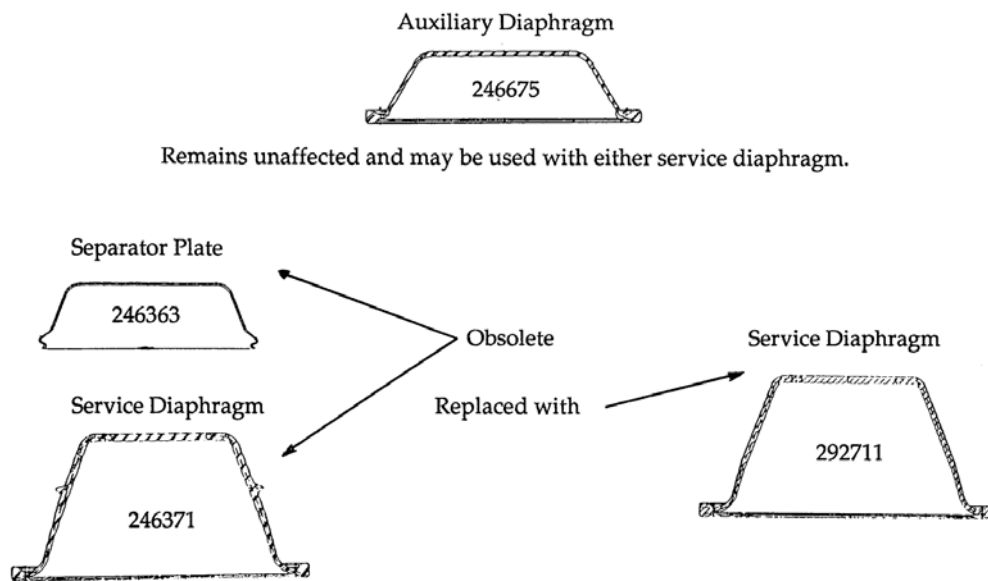
Cancels: PRO-02-02 Dated 2/1/85

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Subject: DD-3 TYPE 30 SERVICE DIAPHRAGMS

Effective 4/20/88, the type 30 DD-3 service diaphragm, part number 246371 and diaphragm separator plate 246363 are obsolete and superseded with diaphragm 292711. Diaphragm 292711 does not require the use of a separator plate to prevent "scuffing or sticking" between it and the auxiliary diaphragm.

When replacing diaphragm 246371 with part number 292711, the diaphragm separator must be discarded. Replacement diaphragm 292711 does not incorporate a retention bead to secure the separator plate.



Service kit 265071 contains one service diaphragm 292711 and one auxiliary diaphragm 246675. This kit can be used to service any type 30 DD-3 Safety Actuator.

This information contained in this bulletin should be recorded on master catalog page 02-V-1.